



Weller®

P.O. BOX 728, APEX, NORTH CAROLINA 27502 (919) 362-7511

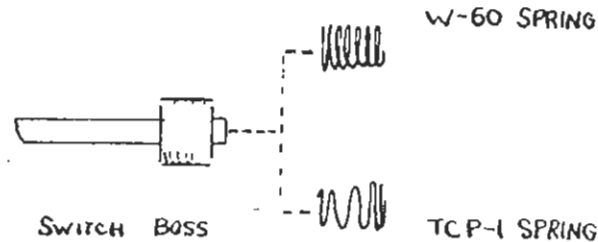
Series 4, #7

Maintenance, Repair and
Operating Bulletin

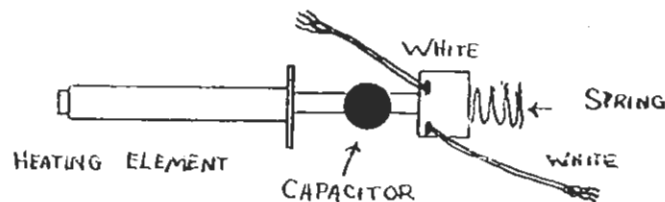
SW-60 Switch

8/30/71

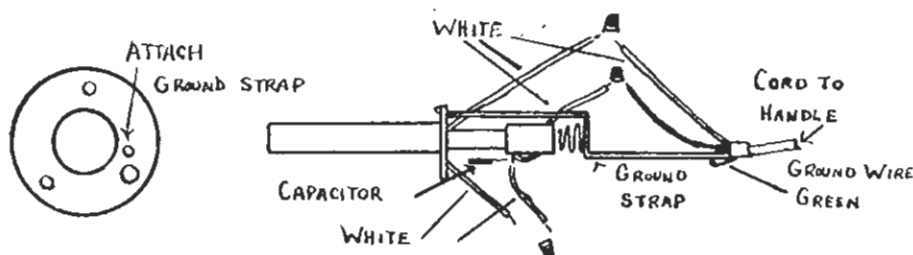
Instructions to install SW-60 switch in Model TCP-1 or W-60:



Install spring on Rear Boss of switch. Straight spring Model W-60
conical spring Model TCP-1:

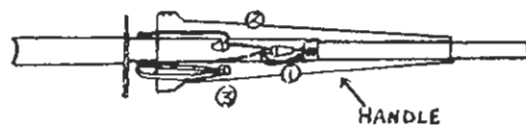


Loosen ground strip. Insert switch into heating element:



Attach ground strip to heating element. Use small screw and hole
nearest barrel. CAUTION: CAPACITOR MUST BE OPPOSITE GROUND STRIP.

Attach wire nuts as shown:



Insert wire nuts as follows before putting the soldering tool together:

- Wire Nut #1 - Heating Element to white power wire facing toward handle.
- Wire Nut #2 - Switch to black power wire facing toward heating element.
- Wire Nut #3 - Heating Element to switch facing toward handle and next to Wire Nut #2.

For additional information, see Weller Maintenance, Repair and Operations Bulletin Series 4, #1 for Model W-60 and Series 4, #3B for Model W-TCP and W-TCP-L.